

Technical Data Sheet

POLYFORT® PPC HI K1888

Polypropylene Copolymer
Engineering Plastics

Product Description

High impact PP copolymer, suitable for injection molding and extrusion

General

Features	• Copolymer	• High Impact Resistance
Processing Method	• Extrusion	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
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Density	0.900 g/cm ³	0.900 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	3.00 cm ³ /10min	3.00 cm ³ /10min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
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Tensile Modulus	145000 psi	1000 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	2900 psi	20.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	12 %	12 %	ISO 527-2/1A/50

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
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Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.9 ft·lb/in ²	4.0 kJ/m ²	
73°F (23°C)	31 ft·lb/in ²	66 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
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Vicat Softening Temperature	136 °F	58.0 °C	ISO 306/B50
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Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
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Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
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Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.6 mm)	HB	HB	

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection Notes

Drying normally not necessary.

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.